



PERSONNEL UPDATE



Robert Powers
Packaging and Warehouse Supervisor

Powers Accepts Packaging and Warehouse Supervisor at American Crystal

Robert Powers has accepted the position of Packaging and Warehouse Supervisor at American Crystal Sugar Company's Hillsboro factory.

In this position, Powers will plan and direct the efficient packaging, warehousing, storage and shipping of industrial and consumer sugar and byproducts. Additionally, he will be responsible for food safety and quality of sugar and byproducts. Powers was most recently the factory manager at Michigan Sugar Company and was previously employed with American Crystal for 30 years in a variety of positions. He attended Williston State College in Business Management and obtained his Maintenance and Reliability diploma at North Carolina State.

American Crystal is a grower-owned cooperative and the nation's largest beet sugar producer with operating facilities in Moorhead, Crookston and East Grand Forks, Minn.; Hillsboro and Drayton, ND; and Sidney, MT.